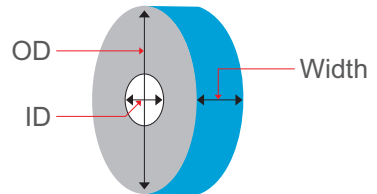


# Precision Steel Strips for Welding Industry

SPECN. PARAMETER	OUR SPECIFICATION
Grade :	D / DD / EDD *
Size :	5 to 20m x 0.15 to 0.80mm
<b>Tolerance :</b>	
On width	+ Nil - 0.25mm
On thickness	+ 0.01 – 0.04mm
<b>Mechanical Properties :</b>	
Temper	Annealed & skin passed
Hardness	105 VPN Max
U T S	350 N / Sqmm Max
Y S	
Elongation	30 % Min on 50 mm G.L.
<b>Erichsen Cupping Value:</b>	
Bend Test	
Surface	As rolled Normal Bright
<b>Other Specification :</b>	
Camber	10 mm Max / 2.0 meters
Oscillated Coil ID	300 – 400 mm
Coil OD	
Coil Weight	6.0 Kg/mm width max.
Oscillated Coil Weight	450 – 1250 Kgs
Pallet Weight	2.0 MT Max
Packing	“ DLP”(VCI/RustoPaper + PVC/LLDPE + Alkathene Lined Hessian/ HDPE (Seaworthy Packing)



**NOTE :** All the specifications can be modified to suit customers requirements.

Strip size specification	
Width	: 7 mm to 16 mm
Gauge	: 0.20 mm to 0.80 mm
Coil Wt	: 1250 Kg Max
Bobbin Size	
ID	: 300 & 400 mm
OD	: 1000 mm Approx
Traverse Width	: 250-300-350 mm
Weight of bobbin	: 1250 Kg Max



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